DERWENT-ACC-NO:

1976-59001X

DERWENT-WEEK:

197631

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TITLE: High strength sintered titanium

alloy prodn - by mixing

titanium powder, aluminium powder and

iron-chromium alloy

powder

PATENT-ASSIGNEE: SUMITOMO ELECTRIC IND CO[SUME]

PRIORITY-DATA: 1974JP-0146153 (December 18, 1974)

PATENT-FAMILY:

PUB-NO PUB-DATE LANGUAGE PAGES MAIN-IPC

JP 51071206 A June 19, 1976 N/A

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JP 82010938 B March 1, 1982 N/A

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INT-CL (IPC): B22F003/12, C22C001/04, C22C014/00

ABSTRACTED-PUB-NO: JP 51071206A

## BASIC-ABSTRACT:

Ti powder, Al powder, and Fe-Cr alloy are mixed in proportion Al 0.5-5 wt.%, Fe

0.5-8 wt.%, Cr 0.5-8 wt.%, and balance Ti. The mixt. is compression-moulded.

CCl4 soln. of e.g. Zn stearate is coated to moulding die as lubricant. The

moulding is sintered in vacuum for 30 mins. at 1250 degrees C. Addn. of Al may

be made in a form of Fe-Al alloy powder. With Cr added in form of Fe-Cr alloy

powder there is no sublimation loss in sintering process.

Powder surface has

no oxide layer, diffusion of Cr is easy, Fe incorporated in a form of Fe-Cr

alloy <u>powder</u> may not form azeotrope with Ti, so dimensional precision, and strength will not reduce after sintering.

 ${\tt TITLE-TERMS: \ HIGH \ STRENGTH \ SINTER \ \underline{TITANIUM \ ALLOY} \ PRODUCE}$ 

MIX TITANIUM POWDER

ALUMINIUM POWDER IRON CHROMIUM ALLOY POWDER

DERWENT-CLASS: M22 P53

CPI-CODES: M26-A02; M26-B06;